



SAFETY DATA SHEET

Petrothene

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

1.1 Trade Name (as labeled):	Petrothene
Synonyms:	N/A
CAS No:	Mixture
1.2 Product Use:	Manufacture of plastic articles by injection molding, extrusion or other conversion process
1.3 Company Name:	Alpha Systems LLC
Company Address:	5120 Beck Dr
Company Address Cont:	Elkhart IN 46516
Business Phone:	(800) 462-4698
Website:	www.alphallc.us
1.4 Emergency Telephone Number:	24 HR Emergency Contact: CHEMTREC 800 424-9300 During normal business hours: 574-295-5206
Date of Current Revision:	June 13, 2019
Date of Last Revision:	New

SECTION 2 - HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: This product is a translucent to white pellets with a slight odor.

Health Hazards: None anticipated

Flammability Hazards: May form combustible dust concentrations in air. While this product may not be a combustible dust as sold, further processing or handling may form combustible dust concentrations in air.

Reactivity Hazards: None.

Environmental Hazards: The environmental effects of this product have not been investigated, however release may cause long term adverse environmental effects.

US DOT Symbols: Not Regulated

EU and GHS Symbols: None Applicable

Signal Word: Warning!

2.1 EU Labeling and Classification:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives.

Components Contributing to Classification: 1-Hexene, polymer with ethene

2.2 Label Elements:

GHS Hazard Classifications: Combustible Dust

Hazard Statements: May form combustible dust concentrations in air.

Prevention Statements: None applicable

Response Statements: None applicable

Storage Statements: None applicable

Disposal Statements: None applicable

2.3 Health Hazards or Risks From Exposure:

Symptoms of Overexposure by Route of Exposure:

The most significant routes of overexposure for this product are by contact with skin or eyes. The symptoms of overexposure are described in the following paragraphs.

Acute:

Inhalation: Inhalation of dust may cause respiratory irritation.

Skin Contact: No data available.

Eye Contact: No data available.

Ingestion: Ingestion of this product may be harmful

Chronic: None

Target Organs:

Acute: No data

Chronic: No data

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredients:	WT%	CAS No.	EINECS No.	Hazard Classification
1-Hexene,polymer with ethene	>99.5%	25213-02-9	607-647-3	Combustible Dust
All ingredients are non-hazardous or less than the applicable cut-off.				

SECTION 4 - FIRST AID MEASURES**4.1 Description of First Aid Measures:****Eye Contact:**

If product enters the eyes, flush with plenty of water or eye wash solution for several minutes. Remove contacts if present and easy to do. Seek medical attention if irritation persists.

Skin Contact:

Wash skin thoroughly with soap and water after handling. Seek medical attention if irritation develops and persists.

Inhalation:

If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention.

Ingestion:

If product is swallowed, call physician or poison center immediately. If professional advice is not available, do not induce vomiting. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical advice. Take a copy of the label and/or SDS with the victim to the health professional.

Medical Conditions Generally Aggravated by Exposure:

Pre-existing skin, respiratory system or eye problems may be aggravated by prolonged contact.

4.2 Symptoms and Effects Both Acute and Delayed:

No data available.

4.3 Recommendations to Physicians:

Treat symptoms and eliminate overexposure.

SECTION 5 - FIRE FIGHTING MEASURES**5.1 Fire Extinguishing Materials:****Use the following fire extinguishing materials:**

Water Spray: Yes
Foam: Yes
Halon: Yes

Carbon Dioxide: Yes
Dry Chemical: Yes
Other: Any "C" Class

5.2 Unusual Fire and Explosion Hazards:

While this product may not be a combustible dust as sold, further processing or handling may form combustible dust concentrations in air.

Explosive Sensitivity to Mechanical Impact:

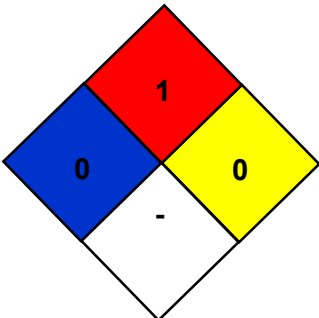


No

Explosive Sensitivity to Static Discharge:

No

- Incipient fire responders should wear eye protection.
- Structural firefighters must wear Self-Contained Breathing Apparatus (SCBA) and full protective equipment.
- Isolate materials not yet involved in the fire and protect personnel. Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray.
- If possible, prevent run-off water from entering storm drains, bodies of water, or other environmentally sensitive areas.

5.3 Special Fire-Fighting Procedures:

NFPA RATING SYSTEM		HMIS RATING SYSTEM HAZARDOUS MATERIAL IDENTIFICATION SYSTEM			
Flammability  Health Reactivity Other		HEALTH HAZARD (BLUE)		0	
		FLAMMABILITY HAZARD (RED)		1	
		PHYSICAL HAZARD (YELLOW)		0	
PROTECTIVE EQUIPMENT					
		EYES	RESPIRATORY	HANDS	BODY
			See Sect 8		See Sect 8
For Routine Industrial Use and Handling Applications					
Hazard Scale: 0 = Minimum 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Hazard					

SECTION 6 - ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)

6.1 Personal Precautions, Protective Equipment and Emergency Procedures:

Use cautious judgment when cleaning up spill. Wear suitable protective clothing, gloves, and eye/face protection.

6.2 Environmental Precautions:

Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

6.3 Spill and Leak Response:

Small Spills:

- Collect material via broom or mop. Place in tightly sealed containers for proper disposal.
- Approach spill areas with caution.
- If liquid was introduced, create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material.

Large Spills:

- Place in leak-proof containers. Seal tightly for proper disposal.
- Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada and its Provinces, those of Australia, Japan and EU Member States (see Section 13, Disposal Considerations).

SECTION 7 - HANDLING AND STORAGE

7.1 Precautions for Safe Handling:

To prevent eye contact under the foreseeable conditions of use, wear appropriate safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Do not handle or store near heat, sparks, or flame.

7.2 Storage and Handling Practices:

Keep away from incompatible materials. Keep container closed when not in use and store in well ventilated area.

7.3 Specific Uses:

See Section 1.2.

SECTION 8 - EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Exposure Parameters:

No specific data available for this product.

8.2 Exposure Controls:

Ventilation and Engineering Controls:

Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above.

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.

Respiratory Protection:

Not required for properly ventilated areas.
Maintain airborne contaminant concentrations below guidelines listed above, if applicable. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

Eye Protection:

Safety glasses or goggles are recommended.
If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards.

Hand Protection:

Chemical resistant gloves are required to prevent skin contact.
If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards.

Body Protection:

Use body protect appropriate to task being performed.
If necessary, refer to appropriate Standards of Canada, or appropriate Standards of the EU, Australian Standards, or relevant Japanese Standards. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on Basic Physical and Chemical Properties:**

Appearance (Physical State and Color): Translucent to white pellet.

Odor: Slight

Odor Threshold: No data available

pH: No data available.

Melting/Freezing Point: 50 - 170 °C

Boiling Point: No data available

Flash Point: No data available

Evaporation Rate: No data available

Flammability (Solid; Gas): Polymer will burn but does not easily ignite.

Upper/Lower Flammability or Explosion Limits: No data available

Vapor Pressure (mm Hg @ 20°C (68° F): No data available

Vapor Density: No data available

Relative Density: No data available

Specific Gravity: <1.0%

Solubility in Water: Insoluble

Weight per Gallon: No data available

Partition Coefficient (n-octanol/water): No data available

Auto-Ignition Temperature: > 300.00 C (572.0 F)

Decomposition Temperature: No data available

Viscosity: No data available

9.2 Other Information:

No data available

SECTION 10 - STABILITY AND REACTIVITY**10.1 Reactivity:**

This product is not reactive.

10.2 Stability:

Stable under conditions of normal storage and use.

10.3 Possibility of Hazardous Reactions:

Will not occur.

10.4 Conditions to Avoid:

Avoid contact with strong oxidizers, excessive heat, sparks or open flame.

10.5 Incompatible Substances:

Material may be softened by some hydrocarbons.

10.6 Hazardous Decomposition Products:

Thermal decomposition: Carbon monoxide, olefinic and paraffinic compounds, trace amounts of organic acids, ketones, aldehydes and alcohols may be formed.

SECTION 11 - TOXICOLOGICAL INFORMATION**11.1 Information on Toxicological Effects:**

Toxicity Data:	No specific data available on this product.
Suspected Cancer Agent:	Ingredients within this product are not found on one or more of the following lists: FEDERAL OSHA Z LIST, NTP, IARC, or CAL/OSHA and therefore are not considered to be cancer-causing agents by these agencies.
Irritancy:	Skin and eye irritant.
Sensitization to the Product:	This product is expected to cause skin sensitization.
Germ Cell Mutagenicity:	This product does not contain ingredients that are suspected to be a germ cell mutagenic.
Reproductive Toxicity:	This product is not expected to be a human reproductive toxicant.
Specific Target Organ Toxicity – Single Exposure:	Data not sufficient for classification.
Specific Target Organ Toxicity – Repeated Exposure:	Data not sufficient for classification.
Aspiration Hazard:	Data not sufficient for classification.

SECTION 12 - ECOLOGICAL INFORMATION

<u>12.1 Toxicity:</u>	No specific data available on this product.
<u>12.2 Persistence and Degradability:</u>	No specific data available on this product.
<u>12.3 Bioaccumulative Potential:</u>	No specific data available on this product.
<u>12.4 Mobility in Soil:</u>	No specific data available on this product.
<u>12.5 Results of PBT and vPvB Assessment:</u>	No specific data available on this product.
<u>12.6 Other Adverse Effects:</u>	No data available
<u>12.7 Water Endangerment Class:</u>	At present, there are no ecotoxicological assessments for this product.

SECTION 13 - DISPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods:	Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Australia, EU Member States and Japan.
13.2 EU Waste Code:	Not determined

SECTION 14 - TRANSPORTATION INFORMATION**14.1 U.S. Department of Transportation (DOT) Shipping Regulations (BULK):**

This product is classified (per 49 CFR 172.101) by the U.S. Department of Transportation, as follows.

UN Identification Number:	None
Proper Shipping Name:	Not Regulated
Hazard Class Number and Description:	None
Packing Group:	None
DOT Label(s) Required:	None
North American Emergency Response Guidebook Number:	None

14.2 Environmental Hazards:

Marine Pollutant:	The components of this product are not designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).
	None

14.3 Special Precaution for User:

<u>14.4 International Air Transport Association Shipping Information (IATA):</u>	This product is not considered as dangerous goods.
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14.5 International Maritime Organization Shipping Information (IMO):

This product is not considered as dangerous goods.

SECTION 15 - REGULATORY INFORMATION**15.1 Safety, Health and Environmental Regulations Specific for the Substance or Mixture:**United States Regulations:**U.S. SARA Reporting Requirements:**

The components of this product are not subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

U.S. SARA 311/312:

Acute Health: No; Chronic Health: No; Fire: Yes; Reactivity: No

U.S. CERCLA Reportable Quantity:

Reportable Quantity (RQ): None

U.S. TSCA Inventory Status:

The components of this product are listed on the TSCA Inventory or are exempted from listing.

Other U.S. Federal Regulations:

None known

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65):

This product does not contain ingredients on the Proposition 65 Lists.

15.2 Canadian Regulations:**Canadian DSL/NDSL Inventory Status:**

Components are DSL Listed, NDSL Listed and/or are exempt from listing

Other Canadian Regulations:

Not applicable

Canadian Environmental Protection Act (CEPA) Priorities Substances Lists:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

Canadian WHMIS Classification and Symbols:

This product is classified per WHMIS Controlled Product Regulations.

15.3 European Economic Community Information:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives. See Section 2 for Details.

Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.4 Australian Information for Product:

Components of this product are listed on the International Chemical Inventory list.

15.5 Japanese Information for Product:

Japanese Minister of International Trade and Industry (MITI) Status: The components of this product are not listed as Class I specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

15.6 International Chemical Inventories:

Listing of the components on individual country Chemical Inventories is as follows:

Australian Inventory of Chemical Substances (AICS): Listed

Korean Existing Chemicals List (ECL): Listed

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed

U.S. TSCA: Listed

SECTION 16 - ADDITIONAL INFORMATION

Prepared By: Chris Eigbrett (MSDS to GHS Compliance)

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The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. Alpha Systems LLC assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, Alpha Systems LLC assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

END OF SDS SHEET