STATIC LOAD TEST FOR SHEAR RESISTANCE OF FRAMED WALLS FOR MANUFACTURED HOMES:
SINGLE-SIDED WALL ASSEMBLIES SHEATHED WITH 5/16-IN. AMERICAN GYPSUM WALLBOARD (HORIZONTAL) ATTACHED BY ALPHASEAL 5200

Prepared for:
Alpha Systems, LLC
5120 Beck Drive
Elkhart, Indiana 46516
Web: www.alphallc.us

Test Report: ALP072610-7
Issued: August 6, 2010

Prepared By:
Dale Arter
Director of Testing

Reviewed By:
Eric Landaw, P.E.
Test Engineer

This report contains only findings and results arrived at after employing the specific test procedures listed herein. It does not constitute a recommendation for, endorsement of, or certification of the product or material tested. NTA, Inc. makes no warranty, expressed or implied, except that the test has been performed, and a report prepared, based upon the specimen furnished by the client. Extrapolation of data, from the test data provided herein, to the batch or lot from which the specimens were obtained may not correlate and should be interpreted with extreme caution. NTA, Inc. assumes no responsibility for variations in quality, composition, appearance, performance, or other features of similar materials produced by the client, other persons, or under conditions over which NTA, Inc. has no control. NTA, Inc. has issued this report for the exclusive use of the client to whom it is addressed. Any use or duplication of this report shall not be made without their consent. This report shall only be reproduced in its entirety.
1. INTRODUCTION

1.1. GENERAL
This test measures the resistance of a framed wall assembly, sheathed with sheet materials, to a racking load such as would be imposed by winds blowing on a wall oriented at 90° to the wall assembly. The strength of such an assembly is often difficult to calculate based on engineering mechanics alone. For this reason, Section 3280.401(b) of the Federal Manufactured Home Construction and Safety Standards (FMHCSS)\(^1\) allows for ultimate load tests to establish the design strength of structural assemblies to be used in manufactured housing construction.

1.2. OBJECTIVE AND SCOPE
NTA, Inc. conducted racking load tests on wall assemblies at the NTA test facility in Nappanee, Indiana. The purpose of this evaluation is to assess the racking resistance of a typical section of sheathed wall framing in accordance with Section 3280.305 of the Federal Manufactured Home Construction and Safety Standards (FMHCSS)\(^1\). The tested assemblies were constructed as specified by the client.

2. TEST PROGRAM

2.1. DEVIATIONS FROM TEST STANDARD
The testing detailed herein was performed with no modifications to the test standard(s).

2.2. DESCRIPTION OF TEST SPECIMENS
Each specimen consisted of a 96-in.x 96-in. wall assembly constructed as specified in Table 1 and as shown in Figure 1. Sheathing attachment was as specified in Table 2, and the adhesive fillet size was specified by the client. Following construction, each specimen was allowed to cure for a minimum of two days prior to testing.

**Table 1: Materials**

<table>
<thead>
<tr>
<th>Location</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Studs</td>
<td>Single, 2x3 Stud Grade SPF, 16-in. oc</td>
</tr>
<tr>
<td>Top Plate</td>
<td>Single 1x3 Un-graded SPF</td>
</tr>
<tr>
<td>Bottom Plate</td>
<td>Single 1x3 Un-graded SPF</td>
</tr>
<tr>
<td>Sheathing Side A</td>
<td>5/16-in. x 48-in. x 96-in. American Gypsum Wallboard (Applied Horizontally)</td>
</tr>
<tr>
<td>Sheathing Side A</td>
<td>Joint taped with (1) layer of New York Wire #50742, 2-1/2-in. Wall Span Drywall joint Tape (Self-Adhering) and mudded with (1) coat of USG Sheetrock MH Tuf Set, High Early Strength 20 Joint Compound</td>
</tr>
<tr>
<td>Sheathing Side B</td>
<td>None</td>
</tr>
</tbody>
</table>
Table 2: Fastening Schedule

<table>
<thead>
<tr>
<th>Connection</th>
<th>Fastener</th>
<th>Quantity or Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top plate to Studs</td>
<td>7/16-in. x 1-3/4-in. x 15 Ga. Staple</td>
<td>2</td>
</tr>
<tr>
<td>Bottom Plate to Studs</td>
<td>7/16-in. x 1-3/4-in. x 15 Ga. Staple</td>
<td>2</td>
</tr>
<tr>
<td>Sheathing A to Framing (Mechanical)</td>
<td>None</td>
<td>N/A</td>
</tr>
<tr>
<td>Sheathing A to Framing (Adhesive)</td>
<td>AlphaSeal 5200 Two-Component Polyurethane Adhesive System by Alpha Systems, LLC</td>
<td>9/16-in. Height x 1-1/8-in. Width Average Measured Fillet Size</td>
</tr>
<tr>
<td></td>
<td>Wood framing is set on top of gypsum and adhesive is applied at the interior side of the top and bottom plates and one side of each stud. (Additional details are provided in the NTA 10-04 documentation sheets in the appendix.)</td>
<td></td>
</tr>
<tr>
<td>Sheathing B to Framing (Mechanical)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

2.3. PREPARATION FOR TESTING

Prior to placement in the racking fixture (Figure 2 and Figure 3), a steel loading and reaction bar are attached to the top and bottom, respectively, of each assembly. With these bars in place, each specimen is positioned in the racking fixture.

A hydraulic cylinder is used to apply the racking force to the loading bar at the top of the specimen, as shown in Figure 2. The applied load is monitored using an in-line load cell. Digital deflection indicators, with a resolution of 0.001 inch, are positioned at three corners of the specimen, as shown in Figure 2.

2.4. TEST PROCEDURE

Each test is conducted in accordance with 24 CFR §3280.401(b). Additional test procedures are based on ASTM E 72², Standard Methods of Conducting Strength Tests of Panels for Building Construction. Accordingly, each specimen is loaded at a uniform rate of 395 lbs/min. in order to reach 790 pounds in not less than two minutes. Deflection readings are recorded for at least every 200 lbs of load. The applied load is then removed and the specimen was given time to recover. After which, residual deflection readings are taken. This cycle of loading and unloading is continued up to a load of 2360 lbs, after which the load is increased to ultimate.
3. TEST RESULTS

Overall, the three specimens behaved similarly. This similarity is seen in both the ultimate loads, provided in Table 3, and in the load-deflection plots, shown in Figure A4. Table 3 provides a summary of the ultimate and design shear loads, as well as the failure mode. Additional test data are provided in the Appendix.

<table>
<thead>
<tr>
<th>Specimen</th>
<th>Ultimate Load (lbs)</th>
<th>Design Shear Loada (lbf)</th>
<th>Failure Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>32927</td>
<td>5727</td>
<td>286</td>
<td>Adhesive bond shear on wood member along top plate.</td>
</tr>
<tr>
<td>32928</td>
<td>6024</td>
<td>301</td>
<td>Adhesive bond shear on wood member along bottom plate with paper to gypsum shear on reaction end of panel.</td>
</tr>
<tr>
<td>32929</td>
<td>5984</td>
<td>299</td>
<td>Adhesive bond shear on wood member along bottom plate.</td>
</tr>
<tr>
<td>Average Value</td>
<td>5912</td>
<td>296</td>
<td>--</td>
</tr>
</tbody>
</table>

*Design shear load determined using the equation \( P_{\text{allowable}} = \frac{P_{\text{ultimate}}}{(2.5 \times 8 \text{ ft})} \). A factor of safety of 2.5 is applied in accordance with 24 CFR §3280.401(b).
4. CONCLUSION

Three similar assemblies were tested and assessed in accordance with the ultimate load test procedures of the FMHCSS\(^1\). The conditions of test and overall findings are summarized in Table 4 below. The specimens tested in this investigation were constructed to simulate those produced under typical manufacturing conditions; however, construction methods and quality can vary greatly, thereby affecting performance. Additionally, actual assembly performance may vary depending on tie-down and support conditions. Designs utilizing the findings in this report must be reviewed by a professional engineer to ensure proper construction and use.

<table>
<thead>
<tr>
<th>Wall Construction</th>
<th>Allowable Shear Strength</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single-Sided with 5/16-in. American Gypsum Wall Board</td>
<td>296 plf</td>
</tr>
<tr>
<td>(Installed Horizontally), Adhered with AlphaSeal 5200 by Alpha Systems, LLC</td>
<td></td>
</tr>
<tr>
<td>Fastened and constructed as detailed herein</td>
<td></td>
</tr>
</tbody>
</table>

It must be noted that NTA, Inc. did not oversee or verify the sampling procedure used by the client when selecting the sample material(s). Materials provided by NTA, Inc. were obtained through common suppliers and were inspected upon receipt to verify that the materials were of average quality. The data provided herein were obtained based on FMHCSS\(^1\) test procedures and assessed based on FMHCSS\(^1\) criteria and should not be used for other types of construction. For use in manufactured housing, these results are subject to DAPIA review and approval.

PREPARED BY: [Signature] 8-6-10
Dale Arter
Director of Testing

REVIEWED BY: [Signature] 8/6/10
Eric Landaw, P.E.
Test Engineer
REFERENCES


Figure 1: Specimen Construction

Figure 2: Racking Test Fixture
FIGURES

Metal framing used to connect to top plate of wall framing

1-1/4" diameter x 4" steel rollers (2 places)

1/2" diameter tie-down (20 lbf tension at beginning of test)

Roller support frame

Hard rubber rollers

1/2" diameter steel rod

2x3 Wall sample

Figure 3: Racking Test Fixture Detail A-A

Figure 4: AlphaSeal 5200 Adhesive
Figure 5: Application of AlphaSeal 5200 Adhesive

Figure 6: Taped then Mudded Seam
Figure 7: Specimen # Prior to Testing

Figure 8: Specimen #32928 after Ultimate
APPENDIX

Client: Alpha Systems, LLC
Job Number: ALP072610-7
Test Method: FM/ACCS, Section 3280.401(b), Ultimate Load
Test Procedure (based on ASTM E72)

Nominal Specimen Size: 96-in. x 96-in.

Framing Specifications:
Studs: (1) 2 x 3 Stud SPF @ 16-in oc-in. oc (Spec. #32605)
Top Plate: (1) 1 x 3 Ungraded SPF (Spec. #32854)
Bottom Plate: (1) 1 x 3 Ungraded SPF (Spec. #32854)

Panel Specifications:
Sheathing, Side A: 1 Layer(s) 1/2-in. American Gypsum 48 x 96-in. (Spec. #32418)
Sheathing, Side B: none

NOTES: Horizontally applied 1/2-in. gypsum, no fasteners

Mechanical Fastening Schedule:
Top plate-to-Stud: (2) 7/16 x 1-3/4 15ga. Staple (Spec. #12765)
Bottom plate-to-stud: (2) 7/16 x 1-3/4 15ga. Staple (Spec. #12765)
Top plate-to-top plate (if double): n/a
Bottom plate-to-bottom plate (if double): n/a
Stud-to-stud (if double): n/a
Sheathing A: n/a
Sheathing B: n/a

Adhesive Application:
Sheathing, Side A
Adhesive: AlphaSeal 5200 Two-Part Polyurethane Foam Adhesive (Spec. #32917)
Application: Min. 3/8 x 3/4-in. dia. average bead size
Bead Qty: (1) Top-Plate, (1) Bottom-Plate, (1) Edge Stud, (1) Center Stud, (1) Interior Stud
Adhesive Cure Time: 1 days

Sheathing, Side B
Adhesive: none
Application:
Bead Qty: Adhesive Cure Time:

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APPENDIX

Racking Test for Wall Assemblies to be used in Manufactured Homes:
Specimen 1

Client: Alpha Systems, LLC
Job Number: ALP072610-7
Test Method: FMHCS8, Section 3280.401(b), Ultimate Load
Test Procedure (Based on ASTM E72)

Performed By: Todd Ferguson
Witnessed By: Jacob Yoder
Test Location: NTA, Inc.
Nappanee, Indiana

General:
Specimen No.: 032927
Wood MC: 11.4%-15.4%
Received: 7/14/2010
Fabrication Date: 7/19/2010
Test Date: 7/21/2010

Ambient Conditions:
Ambient Temp.: 72.3 deg. F
Ambient R.H.: 52.4% RH
Sensor Asset No.: 00587

Apparatus:
Asset No.
Shearwall Rack: 00022
Signal Conditioner: 00757
Load-to-Specimen Load Cell: 00932
Uplift Load Cell 1: 00745
Uplift Load Cell 2: 00746
Indicator #1: 00057
Indicator #2: 00458
Indicator #3: 00055
Timing Device: 00757

Specimen 1 Test Deflection Data

<table>
<thead>
<tr>
<th>Load Stages (lbs)</th>
<th>Measured Deflections (in.)</th>
<th>Net Deflection</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF 0</td>
<td>0.000 0.000 0.000</td>
<td>0.000</td>
</tr>
<tr>
<td>790</td>
<td>0.073 0.077 0.018</td>
<td>0.048</td>
</tr>
<tr>
<td>0</td>
<td>0.009 0.002 0.002</td>
<td>0.006</td>
</tr>
<tr>
<td>1570</td>
<td>0.154 0.014 0.041</td>
<td>0.099</td>
</tr>
<tr>
<td>0</td>
<td>0.020 0.002 0.005</td>
<td>0.012</td>
</tr>
<tr>
<td>2360</td>
<td>0.225 0.019 0.060</td>
<td>0.146</td>
</tr>
<tr>
<td>0</td>
<td>0.044 0.006 0.015</td>
<td>0.023</td>
</tr>
<tr>
<td>3160</td>
<td>0.306 0.030 0.082</td>
<td>0.195</td>
</tr>
<tr>
<td>3950</td>
<td>0.398 0.035 0.105</td>
<td>0.258</td>
</tr>
<tr>
<td>4740</td>
<td>0.419 0.041 0.133</td>
<td>0.345</td>
</tr>
<tr>
<td>5530</td>
<td>-- -- -- --</td>
<td>--</td>
</tr>
<tr>
<td>6320</td>
<td>-- -- -- --</td>
<td>--</td>
</tr>
<tr>
<td>7110</td>
<td>-- -- -- --</td>
<td>--</td>
</tr>
</tbody>
</table>

A "--" denotes that data for this point was not collected.
Avg. Loading Rate: 396 lbs/min.
Ultimate Load: 5727 lbs

Failure Mode:
Adhesive bond shear on wood member along top plate.

Figure A1: Specimen 1 Failure Diagram
Racking Test for Wall Assemblies to be used in Manufactured Homes:
Specimen 2

General:
Specimen No.: 032928
Wood MC: 11.2% - 12.9%
Received: 7/14/2010
Fabrication Date: 7/19/2010
Test Date: 7/21/2010

<table>
<thead>
<tr>
<th>Load Stages (lbs)</th>
<th>Measured Deflections (in.)</th>
<th>Net Deflection</th>
</tr>
</thead>
<tbody>
<tr>
<td>REF 0</td>
<td>0.000, 0.000, 0.000, 0.000</td>
<td>0.000</td>
</tr>
<tr>
<td>790</td>
<td>0.137, 0.011, 0.032, 0.094</td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>0.077, 0.010, 0.020, 0.047</td>
<td></td>
</tr>
<tr>
<td>1570</td>
<td>0.216, 0.020, 0.035, 0.141</td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>0.088, 0.011, 0.025, 0.052</td>
<td></td>
</tr>
<tr>
<td>2360</td>
<td>0.297, 0.027, 0.081, 0.190</td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>0.107, 0.014, 0.031, 0.062</td>
<td></td>
</tr>
<tr>
<td>3160</td>
<td>0.376, 0.033, 0.102, 0.241</td>
<td></td>
</tr>
<tr>
<td>3950</td>
<td>0.469, 0.041, 0.126, 0.303</td>
<td></td>
</tr>
<tr>
<td>4740</td>
<td>0.584, 0.050, 0.155, 0.379</td>
<td></td>
</tr>
<tr>
<td>5530</td>
<td>--, --, --, --</td>
<td></td>
</tr>
<tr>
<td>6320</td>
<td>--, --, --, --</td>
<td></td>
</tr>
<tr>
<td>7110</td>
<td>--, --, --, --</td>
<td></td>
</tr>
</tbody>
</table>

A "--" denotes that data for this point was not collected.
Avg. Loading Rate: 393 lbs/min.
Ultimate Load: 6024 lbs

Failure Mode:
Adhesive bond shear on wood member along bottom plate with paper to gypsum shear on reaction end of panel.

Figure A2: Specimen 2 Failure Diagram
APPENDIX

Racking Test for Wall Assemblies to be used in Manufactured Homes:
Specimen 3

Client: Alpha Systems, LLC
Job Number: ALP072610-7
Test Method: FMHCSS, Section 3280.401(b), Ultimate Load
Test Procedure (Based on ASTM E72)

Performed By: Todd Ferguson
Witnessed By: Jacob Yoder
Test Location: NTA, Inc. 
Nappanee, Indiana

General:
Specimen No.: 032929
Wood MC: 10.9%-13.5%
Received: 7/14/2010
Fabrication Date: 7/19/2010
Test Date: 7/21/2010

Ambient Conditions:
Ambient Temp.: 73 deg. F
Ambient R.H.: 51.2% RH
Sensor Asset No.: 00587

Apparatus:
Shearwall Rack: 00022
Signal Conditioner: 00757
Load-to-Specimen Load Cell: 00932
Uplift Load Cell 1: 00745
Uplift Load Cell 2: 00746
Indicator #1: 00057
Indicator #2: 00458
Indicator #3: 00055
Timing Device: 00757

<table>
<thead>
<tr>
<th>Load Stages (lbs)</th>
<th>Measured Deflections (in.)</th>
<th>Net Deflection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Gauge 1</td>
<td>Gauge 2</td>
</tr>
<tr>
<td>REF 0</td>
<td>0.000</td>
<td>0.000</td>
</tr>
<tr>
<td>790</td>
<td>0.078</td>
<td>0.008</td>
</tr>
<tr>
<td>0</td>
<td>0.016</td>
<td>0.004</td>
</tr>
<tr>
<td>1570</td>
<td>0.154</td>
<td>0.013</td>
</tr>
<tr>
<td>0</td>
<td>0.031</td>
<td>0.005</td>
</tr>
<tr>
<td>2360</td>
<td>0.230</td>
<td>0.018</td>
</tr>
<tr>
<td>0</td>
<td>0.043</td>
<td>0.006</td>
</tr>
<tr>
<td>3160</td>
<td>0.306</td>
<td>0.021</td>
</tr>
<tr>
<td>3950</td>
<td>0.394</td>
<td>0.026</td>
</tr>
<tr>
<td>4740</td>
<td>0.513</td>
<td>0.029</td>
</tr>
<tr>
<td>5530</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>6320</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>7110</td>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

A "-" denotes that data for this point was not collected.

Avg. Loading Rate: 395 lbs/min.
Ultimate Load: 5984 lbs

Failure Mode:
Adhesive bond shear on wood member along bottom plate.

Figure A3: Specimen 3 Failure Diagram
Racking Test for Wall Assemblies to be used in Manufactured Homes:
Results Summary

Client: Alpha Systems, LLC
Job Number: ALP072610-7
Test Method: FMHCSS, Section 3280.401(b), Ultimate Load
Test Procedure (Based on ASTM E72)

<table>
<thead>
<tr>
<th>Specimen No.</th>
<th>Ultimate Load (lbs)</th>
<th>Design Shear Load (plf)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>32927</td>
<td>5727</td>
</tr>
<tr>
<td>2</td>
<td>32928</td>
<td>6024</td>
</tr>
<tr>
<td>3</td>
<td>32929</td>
<td>5984</td>
</tr>
</tbody>
</table>

Average Ultimate Load: 5912 lbs
Average Shear Strength*: 296 plf

* As required in FMHCSS, Section 3280.401(b), Ultimate Load Test Procedure, the average ultimate load is divided by a factor of safety of 2.5 to arrive at the allowable shear strength.

Figure A4: Load vs. Deflection Plot

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APPENDIX

NTA 10-04
Application of Spray Foam
Summary

Client: Alpha Systems, LLC
Job Number: ALP072610-7
Test Location: NTA, Inc.
Nappanee, Indiana

Applied By: Alpha Systems, LLC
Witnessed By: Todd Ferguson
Application Date: 7/19/2010

Spray Foam Description:
Component A:
Manufacturer and Plant: Alpha Systems, LLC
Material Description: AlphaSeal 5200 A Isoyurate
Lot/Batch #: 781
Date of Mfg: 6/11/2010
Date Received: 7/14/2010
Expiration Date: 12/11/2010

Component B:
Manufacturer and Plant: Alpha Systems, LLC
Material Description: AlphaSeal 5200 B Resin (No Label on Barrel)
Lot/Batch #: 783
Date of Mfg: 7/16/2010
Date Received: 7/19/2010
Expiration Date: 1/16/2010

Mixture:
Manufacturer: Alpha Systems, LLC
Trade Name/Designation: AlphaSeal 5200 Two-Part Polyurethane Foam

Sheathing A: American Gypsum 48 x 96-in Square Edge (Applied Horizontally)
Sheathing B: N/A

Preparation:
Surface Prep: n/a

Moisture Content of Materials: See Construction Datasheets
Material Temp. at Application: n/a

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APPENDIX

Application:
Applied at 1 or Both Member Sides: One side of each framing member
Mix Ratio: 1:1 ratio
Flow Rates: Varies with gun
Pressures: 1000 psi fluid (resin/ISO) ≥250 psi
Gases Used: Compressed air
Spray Gun:
Tip Type: #55 Mixing chamber
Manufacturer: Graco
Model: D
Line Temperature: 90°F Line, Heating Block 95°F (lower temp on heating block and line extends "cream time")
Number of Spray Passes: Single Pass is typical with spot touch ups when necessary
Max Bead Size Allowed (H x W): n/a
Min Bead Size Allowed (H x W): 3/8" H x 3/4" W
Spraying Conditions:
   Ambient Temp.: 78.4°F
   Ambient R.H.: 60.1%
   Sensor Asset No.: 578
   Open Time: n/a
   Closed Time: 2 minutes
Curing Conditions:
   Minimum Reaction Time: 2 minutes (Samples may not be moved during this period)
   Minimum Cure Time: 24 hrs
   Temperature: 73.4
   R.H.: 50
Cure Time Prior to Trimming:
   Trimming Procedure: N/A (They do not trim.)

Pot Life: 6 months
Storage Temperature: Above 60°F
Storage Life: 6 months
Application Notes: 6-8 second cream time changed from the 3-5 sec from previous time.

Nominal Specs:
   Spray Foam Bend Width (Sheathing A): 7/8-in.
   Spray Foam Bend Height (Sheathing A): 1/2-in.
   Spray Foam Bend Width (Sheathing B): N/A
   Spray Foam Bend Height (Sheathing B): N/A
   Spray Foam Depth: N/A
   Sheathing Applied to: N/A

This report contains only findings and results arrived at after employing the specific test procedures listed herein. It does not constitute a recommendation for, endorsement of, or certification of the product or material tested. NTA, Inc. makes no warranty, expressed or implied, except that the test has been performed, and a report prepared, based upon the specimen furnished by the client. Extrapolation of data, from the test data provided herein, to the batch or lot from which the specimens were obtained may not correlate and should be interpreted with extreme caution. NTA, Inc. assumes no responsibility for variations in quality, composition, appearance, performance, or other features of similar materials produced by the client, other persons, or under conditions over which NTA, Inc. has no control. NTA Inc. has issued this report for the exclusive use of the client to whom it is addressed. Any use or duplication of this report shall not be made without their consent. This report shall only be reproduced in its entirety.
Spray Foam Measurements:
Framing Member Descriptions
#1: Stud #1
#2: Stud #2
#3: Stud #3
#4: Stud #4
#5: Stud #5
#6: Stud #6
#7: Stud #7
#8: Top Plate
#9: Bottom Plate

<table>
<thead>
<tr>
<th>Spec. No.</th>
<th>Member #</th>
<th>32927</th>
<th>32928</th>
<th>32929</th>
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<tbody>
<tr>
<td></td>
<td>Avg Bead Height (in.)</td>
<td>Avg Bead Width (in.)</td>
<td>Avg Bead Height (in.)</td>
<td>Avg Bead Width (in.)</td>
</tr>
<tr>
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<td>9/16</td>
<td>1/16</td>
<td>11/16</td>
<td>1/16</td>
</tr>
<tr>
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<td>9</td>
<td>5/8</td>
<td>1/4</td>
<td>11/16</td>
<td>1/2</td>
</tr>
</tbody>
</table>

Overall Averages: 9/16, 1/8, 9/16, 1/3, 9/16, 1/8

Conditioning:
Temperature: 73.4°F
R.H. 50%
Start Date: 7/19/2010
Time Period: 24 hrs
Conditioning Notes: After sprayed moved to ambient lab conditions

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